

Product Description

Dycotec DM-SIP-3062S is a screen printable silver paste that is used for smart windows, thin film PV, display and general printed electronics applications. The paste is compatible with glass and transparent conductive coated glass substrates.

Product Benefits

- Low temperature sintering
- Excellent adhesion
- Excellent electrical conductivity

Paste Preparation

DM-SIP-3062S is a single part paste system. The paste should be gently stirred before use avoiding incorporation of air bubbles. Any paste removed from its container should be used within 6 hours to ensure consistent deposition. After 6 hours quality cannot be guaranteed. Once the paste has been removed from the container for printing, this may introduce contamination. Please do not replace the paste in the container.

Properties of Uncured Paste

Test	Properties
Viscosity after mixing (Pa.s) (Cone & plate, 50s ⁻¹ , 20°C)	15-20
Thinner	For slight adjustments in viscosity use DM-SIP-3062-DT
Coverage	190 cm ² /g
Solids Content	65-75 %

Paste Processing Conditions

Parameter	Typical Properties
Substrate	TCO-coated glass, glass
Screen	325 SS, 13 µm emulsion
Flood speed	50 mm/s
Print speed	50 mm/s
Squeegee type	80A Shore

The paste can be dried using either a convection oven or using IR heating. Typical drying parameters used are 140°C for 20 mins. Drying times may be reduced to achieve the optimum resistivity depending on manufacturing process set-up. Typical print thickness after drying is 6-8 µm.

Properties of Cured Paste

Test	Typical Properties
Sheet Resistance	<12 mΩ/□/mil
Volume Resistivity	<30 µΩ.cm
Adhesion	5B
Resolution (L/S)	250 µm

Clean-Up

Equipment can be cleaned using ketones such as acetone.

Storage and shelf-life

Containers should be stored in a fridge (4°C) with lids tightly sealed. The paste shelf-life for an unopened container is 6 months from date of shipment. Please ensure the material has time to reach room temperature before use. Avoid introduction of water into the paste. Dycotec Materials cannot assume responsibility for a paste that has not been stored in appropriate conditions or where the pastes have been contaminated following use.

Safety and Handling

For safe use of this product, please review relevant material and safety datasheet (MSDS).

For more information, please contact:

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All information reported in the datasheet is for experimental work undertaken in our laboratories and illustrates typical values only. Processing conditions may vary depending on customers' experience and their application requirements and manufacturing process equipment set-up. More detailed information can be obtained via info@dycotecmaterials.com.

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