

Product Description

Dycotec DM-SIP-3063S is a single part screen printable epoxy thermoset silver paste for general printed electronics application use. The paste is compatible with substrates such as PET, FR4, glass and polyimide and should be cured at 140°C for at least 30 minutes. Higher temperature curing will reduce processing time.

Product Benefits

- Good printability
- Excellent screen residence time >8 hours
- Excellent adhesion
- Excellent electrical conductivity (15 mΩ/□/mil)

Paste Preparation

DM-SIP-3063S is a single part system. Once the paste has been removed from the container for printing, this may introduce contamination. Please do not replace the paste in the container. The paste should be gently stirred before use avoiding incorporation of air bubbles.

Properties of Uncured Paste

Test	Properties
Viscosity after mixing (Pa.s) (Cone & plate, 50s ⁻¹ , 25°C)	5-10
Screen residence time	>8 hours
Thinner	For slight adjustments in viscosity use DM-SIP-3063-DT
Coverage	75 cm ² /g for 25 μm
Solids Content	95-97 % after 150°C bake for 1 hour

Paste Processing Conditions

Parameter	Typical Properties
Substrate	PET, polyimide, glass, FR4
Screen	325 SS, 13 μm emulsion
Flood speed	50 mm/s
Print speed	70 mm/s
Squeegee type	80A Shore A Durometer
Squeegee Pressure	6 Kg
Squeegee Angle	60°
Print Gap	2 mm

The paste can be printed with a single stroke. The paste can be dried using either a convection oven or using IR heating. Typical drying parameters used are 140°C for a minimum time of 30 mins. Higher temperature curing may allow processing times to be reduced. Print thickness is ~25 μm.

Properties of Cured Paste

Test	Typical Properties
Sheet Resistance	15 mΩ/□/mil, further reduced at higher cure temperature
Flexibility (ASTM F1683-09)	ΔR<10%, 500 μm width line at 34 mm mandrel diameter
Adhesion	5B
Pencil Hardness	>6H

Clean-Up

Equipment can be cleaned using ketones such as acetone.

Storage and shelf-life

For optimum results, the containers should be stored at room temperature with lids tightly sealed. The paste shelf-life for an unopened container is 6 months from date of shipment. Avoid introduction of water into the paste. Dycotec Materials cannot assume responsibility for a paste that has not been stored in appropriate conditions or where the pastes have been contaminated following use.

Safety and Handling

For safe use of this product, please review relevant material and safety datasheet (MSDS).

For more information, please contact:

Dycotec Materials Ltd
Unit 12, Star West
Westmead Industrial Estate
Swindon, Wiltshire UK
Email: Info@dycotecmaterials.com
Tel: +44 (0)1793 422598
www.dycotecmaterials.com

All information reported in the datasheet is for experimental work undertaken in our laboratories and illustrates typical values only. Processing conditions may vary depending on customers' experience and their application requirements and manufacturing process equipment set-up.

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