

Product Description

Dycotec DM-SIP-3100S is a nanosilver based screen printable paste that is used for thin film PV, sensors and general printed electronics applications. The paste is compatible with glass and transparent conductive coated glass substrates.

Product Benefits

- High coverage
- Low temperature sintering temperature
- Excellent adhesion
- Excellent electrical conductivity
- Deposition using syringe or screen printed

Paste Preparation

DM-SIP-3100S is a single part nanosilver based paste system. The paste should be gently stirred before use avoiding incorporation of air bubbles. Any paste removed from its container should be used within 6 hours to ensure consistent deposition. After 6 hours quality cannot be guaranteed. Once the paste has been removed from the container for printing, this may introduce contamination. Please do not replace the paste in the container.

Properties of Uncured Paste

Test	Properties
Viscosity after mixing (Pa.s) (Cone and plate 50s ⁻¹ , 20°C)	2-4
Thinner	For slight adjustments in viscosity, use DM-SIP-3100-DT
Coverage	290 cm ² /g
Solids Content	56 - 62 %

Paste Processing Conditions

Parameter	Typical Properties
Substrate	TCO-coated glass, glass
Screen	325 SS, 13 µm emulsion
Flood speed	50 mm/s
Print speed	50 mm/s
Squeegee type	80A Shore

The paste can be dried using either a convection oven or using IR heating. Typical drying parameters used are 130-140°C for 20 mins. Drying times may be reduced to achieve the optimum resistivity depending on manufacturing process set-up. Typical print thickness after drying is 5-7 µm.

Properties of Cured Paste

Test	Typical Properties
Sheet Resistance	<6 mΩ/□/mil
Volume Resistivity	<15 μΩ.cm
Adhesion	5B
Resolution (L/S)	<100 μm depending on print deposition set-up

Clean-Up

Equipment can be cleaned using alcohols such as iso-propanol.

Storage and shelf-life

Containers should be stored in a fridge (4°C) with lids tightly sealed. The paste shelf-life for an unopened container is 6 months from date of shipment. Please ensure the material has time to reach room temperature before use. Avoid introduction of water into the paste. Dycotec Materials cannot assume responsibility for a paste that has not been stored in appropriate conditions or where the pastes have been contaminated following use.

Safety and Handling

For safe use of this product, please review relevant material safety and datasheet (MSDS).

For more information, please contact:

Dycotec Materials Ltd
Unit 12, Star West
Westmead Industrial Estate
Swindon, Wiltshire UK
Email: Info@dycotecmaterials.com
Tel: +44 (0)1793 422598
www.dycotecmaterials.com

All information reported in the datasheet is for experimental work undertaken in our laboratories and illustrates typical values only. Processing conditions may vary depending on customers' experience and their application requirements and manufacturing process equipment set-up.

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