

Product Description

DM-GRA-9100S is a single part screen printable carbon-graphene hybrid paste for general electronic application use. DM-GRA-9101S is designed for printing large feature sizes (>1 mm line width) such as bus bar structures where excellent electrical conductivity is required.

The paste should be cured at >140°C for 30-60 mins to achieve a sheet resistance of ~10Ω/□/25μm. Tailored pastes can also be provided at increased sheet resistances, please contact us for further information.

Product Benefits

- Good printability
- Low temperature curing
- Good screen residence time
- Compatibility with low temperature substrates such as PET

Paste Preparation

The paste is a single part system. Gently stir before use. Avoid rapid stirring to prevent air entrapment during the stirring process. Once the paste has been removed from the container for printing, this may introduce contamination. Please do not replace the paste in the original container.

Properties of Uncured Paste

Test	Properties
Viscosity (Lamy, cone-plate 50s ⁻¹ , 25°C)	2 - 6 Pa.s
Thinner	This should normally not be required. If necessary, use DM-GRA-9101-DT for slight adjustments in viscosity.
Solid Content (at 150°C)	50-55 %

Paste Processing Conditions

Parameter	Typical Properties
Substrate	PET, Glass, FR4
Screen	1500 PET 100/250-40Y
Flood Speed	30 mm/s
Print Speed	60 mm/s
Squeegee hardness	70 Durometer Shore A
Squeegee pressure	10 kg
Squeegee angle	45°
Cured thickness	5 – 10 μm
Print gap	0 mm
Number of stroke	2

Guideline curing parameters are >140°C for a minimum of 30 mins in a convection oven.

Properties of Cured Paste

Test	Typical Properties
Typical Print Thickness	5 – 10 µm
Sheet Resistance*	10 Ω/□/25µm
Adhesion	5B
Pencil hardness scale	H

*High sheet resistance pastes are also available, please contact info@dycotecmaterials.com for more information.

Clean-Up

Equipment can be cleaned using alcohols such as propanol or acetone.

Storage and shelf-life

Containers should be stored at room temperature (10 – 25°C) with lids tightly sealed. The paste shelf-life for an unopened container is 6 months from date of shipment. The material should not be stored at temperature below 0°C or greater than 25°C. Dycotec Materials cannot assume responsibility for a paste that has not been stored in appropriate conditions or where the pastes have been contaminated following use.

Safety and Handling

For safe use of this product, please review relevant material and safety datasheet (MSDS).

For more information, please contact:

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All information reported in the datasheet is for experimental work undertaken in our laboratories and illustrates typical values only. Processing conditions may vary depending on customers' experience and their application requirements and manufacturing process equipment set-up. More detailed information can be obtained via info@dycotecmaterials.com.

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